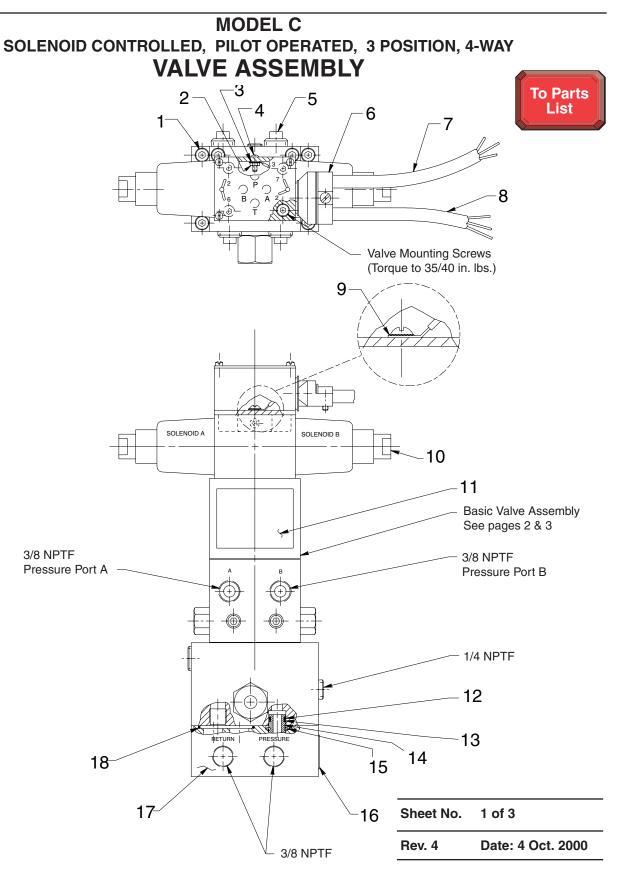
Form No. 101654



SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 Parts List for:

9514 9525 9555

Internet Address: http://www.powerteam.com



Item Part No. Item Part No. No. No. Req'd Description No. No. Req'd Description 4 Identification Decal (For 9514) 1 10856 Cap Screw (Torque to 70/80 in. lbs.) 11 251960 1 2 10195 Nut (#6-32) 252266 Identification Decal (For 9525) 1 1 3 15906 Lockwasher (#6) 252267 1 Identification Decal (For 9555) 1 O-ring (1/2 x 3/8 x 1/16) 4 10448 Screw (#6 x 3/8 Lg.) 12 *10268 2 1 5 Pipe Plug (3/8 NPTF) *11863 2 Backup Washer (1/2 x 3/8 x 1/16) 11127 4 13 6 17866 1 Connector 14 21094 1 Bushing 7 12293 8' Electrical Cable (16/3 SJTO) 15 251124 1 **Retaining Ring** То Warning Decal Drawing **Remote Control Hand Switch** 16 *208358 8 202778 1 1 Subplate (See Parts List no. 101644) 17 52506 1 O-ring (1-3/8" x 1-1/16" x 3/32) 9 1 Terminal Ring 15904 18 *10914 1 Solenoid Valve 10 16664-1 1

Parts List, Form No. 101654, Back sheet 1 of 3

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300835.

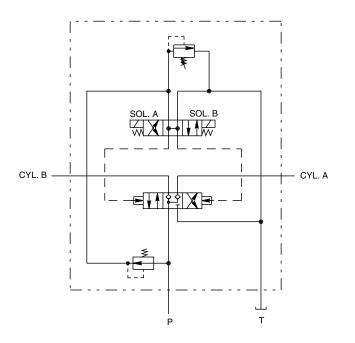
SPECIFICATIONS

OPERATION

- Neutral (Hold): When both solenoids are de-energized, oil from pump circulates at free flow from the pressure port "P" to tank "T". Both cylinder ports are blocked.
- Solenoid "A" Energized: Pressure to cylinder port "A". Cylinder port "B" to tank.
- Solenoid "B" Energized: Pressure to cylinder port "B". Cylinder port "A" to tank.
- NOTE: Pressure holds without loss when shifted from cylinder port to the neutral (Hold) position.

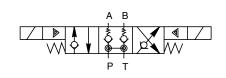
For pump, connect lines to pressure and return ports on remote mounted valve. Connect double-acting cylinder to valve. With remote control, operate cylinder to assure proper function of valve.

HYDRAULIC SCHEMATIC

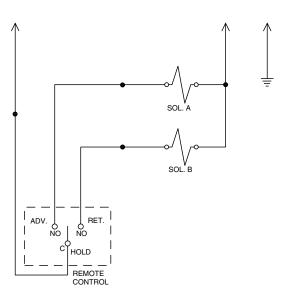


Port Sizes: 3/8" NPTF Maximum Pressure: 10,000 PSI Max. Recommended Flow: 5 GPM

SIMPLIFIED SYMBOL



ELECTRICAL SCHEMATIC 115 Volt, 50 Hz.



Note: Shaded areas reflect last revision(s) made to this form.

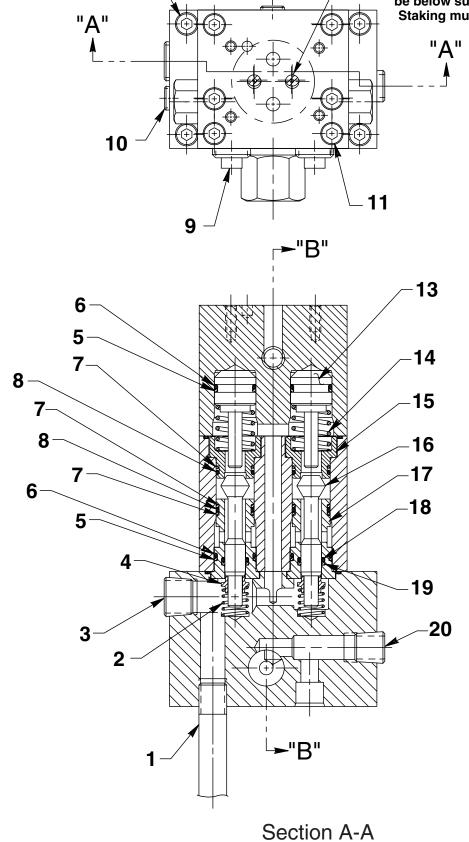
11

Form No. 101654

TOP VIEW AND SECTION A-A



12 Note: Install to bottom of threads. Plug must be below surface (2 places). Stake threads. Staking must not protrude above surface.

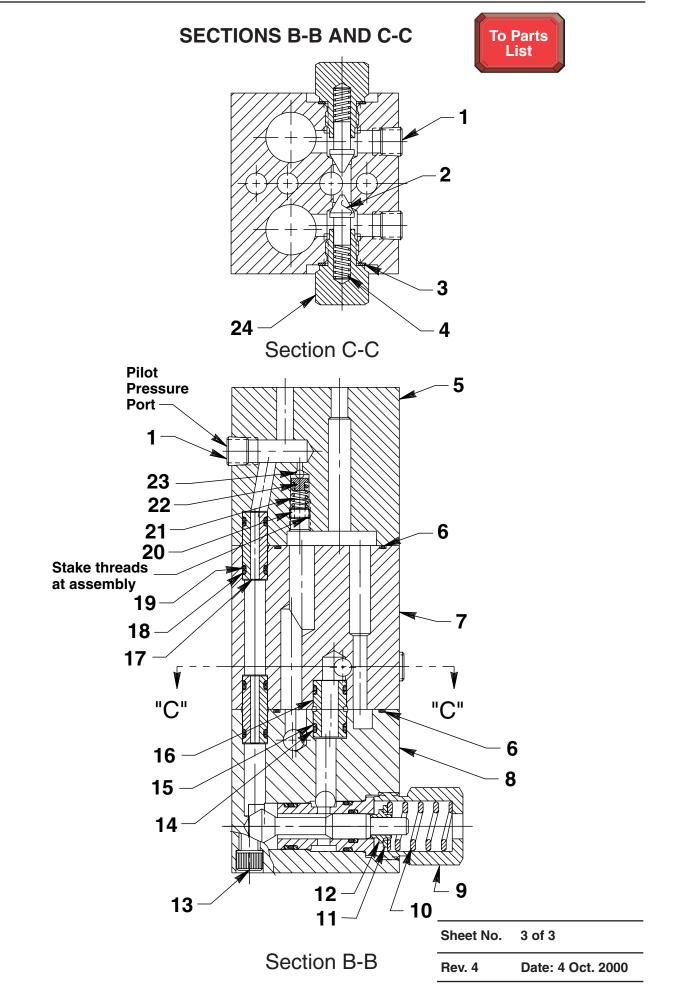


Sheet No.2 of 3Rev. 4Date: 4 Oct. 2000

| Item | Part | No. | |
|------|--------|-------------------|---|
| No. | No. | Req'd | Description |
| 1 | 200609 | 1 | Drain Tube |
| 2 | 11195 | 2 | Compression Spring (1/2 O.D. X 3/4 Lg.) |
| 3 | 10909 | 1 Plug (3/8 NPTF) | |
| 4 | 202479 | 2 | Check Valve Spring Guide |
| 5 | *12392 | 5 | Backup Washer (3/4 X 5/8 X 3/64) |
| 6 | *10302 | 5 | O-ring (3/4 X 5/8 X 1/16; Nitrile) |
| | 11442 | 5 | O-ring (3/4 X 5/8 X 1/16; Viton) |
| | 12400 | 5 | O-ring (3/4 X 5/8 X 1/16; EPR) |
| 7 | *12391 | 8 | Backup Washer (11/16 X 9/16 X 3/64) |
| 8 | *11284 | 5 | O-ring (11/16 X 9/16 X 1/16; Nitrile) |
| | 11441 | 5 | O-ring (11/16 X 9/16 X 1/16; Viton) |
| | 250137 | 5 | O-ring (11/16 X 9/16 X 1/16; EPR) |
| 9 | 11127 | 2 | Plug (3/8 NPTF) |
| 10 | 10427 | 1 | Pressure Plug (1/8 NPTF) |
| 11 | 10856 | 8 | Cap Screw (1/4-20 X 2-1/2" Lg.; Torque to 200/230 in. lbs.) |
| 12 | 251675 | 2 | Orifice Plug (Note: Install to bottom of threads. Plug must be below surface [2 places]. Stake threads. Staking must not protrude above surface.) |
| 13 | 307090 | 2 | Pilot Piston |
| 14 | 213880 | 2 | Compression Spring (11/16 O.D. X 1" Lg.) |
| 15 | 307089 | 2 | Valve Seat |
| 16 | 200542 | 3 | Poppet |
| 17 | 22068 | 3 | Bushing |
| 18 | *10268 | 2 | O-ring (1/2 X 3/8 X 1/16; Nitrile) |
| | 11439 | 2 | O-ring (1/2 X 3/8 X 1/16; Viton) |
| | 17716 | 2 | O-ring (1/2 X 3/8 X 1/16; EPR) |
| 19 | *11863 | 2 | Backup Washer (1/2 X 3/8 X 3/64) |
| 20 | 10479 | 1 | Pipe Plug (1/4 NPTF) |

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300835.





| Item | Part | No. | |
|------|---------|-------|--|
| No. | No. | Req'd | Description |
| 1 | 10427 | 3 | Pipe Plug (1/8 NPTF) |
| 2 | 213096 | 2 | Poppet |
| 3 | *14874 | 2 | Copper Washer (11/16 X 1/2 X 1/32) |
| 4 | 15691 | 2 | Compression Spring (1/4 O.D. X 5/8 Lg.) |
| 5 | 64981 | 1 | Valve Body (Top) |
| 6 | *251954 | 2 | O-ring (2-3/8" X 2-1/4" X 1/16) |
| 7 | 64989 | 1 | Valve Body (Center) |
| 8 | 64984 | 1 | Valve Body (Lower) |
| 9 | 202494 | 1 | Spring Retainer (Torque to 100/125 ft. lbs.) |
| 10 | 14979 | 1 | Compression Spring (3/4 O.D. X 1" Lg.) |
| 11 | 16668 | 1 | Washer (5/8 X 3/8 X 1/16) |
| 12 | 202479 | 1 | Check Valve Spring Guide |
| 13 | 209945 | 4 | Cap Screw (1/4-20 X 2-1/2" Lg.; |
| | | | Torque to 200/230 in. lbs.) |
| 14 | *10268 | 3 | O-ring (1/2 X 3/8 X 1/16; Nitrile) |
| | 11439 | 3 | O-ring (1/2 X 3/8 X 1/16; Viton) |
| | 17716 | 3 | O-ring (1/2 X 3/8 X 1/16; EPR) |
| 15 | *11863 | 3 | Backup Washer (1/2 X 3/8 X 3/64) |
| 16 | 21094 | 1 | Bushing |
| 17 | 215261 | 2 | Bushing |
| 18 | *10266 | 4 | O-ring (3/8 X 1/4 X 1/16) |
| 19 | *12184 | 4 | Backup Washer (3/8 X 1/4 X .048) |
| 20 | 16704 | 1 | Soc. Hd. Jam Screw (5/16-24 UNF X 5/32 Lg.) |
| 21 | 16665 | 1 | Compression Spring (5/32 I.D. X 1/2 Lg.) |
| 22 | 202499 | 1 | Spring Guide |
| 23 | 10418 | 1 | Steel Ball (1/8 dia.) |
| 24 | 307136 | 2 | Valve Screw (Torque to 35/40 ft. lbs.) |

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300835.



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. Therefore: Use only genuine Power Team replacement parts!

Additional questions can be directed to our Technical Services Department.