Form No. 101797

SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031

Internet Address: http://www.powerteam.com **Parts List for:**

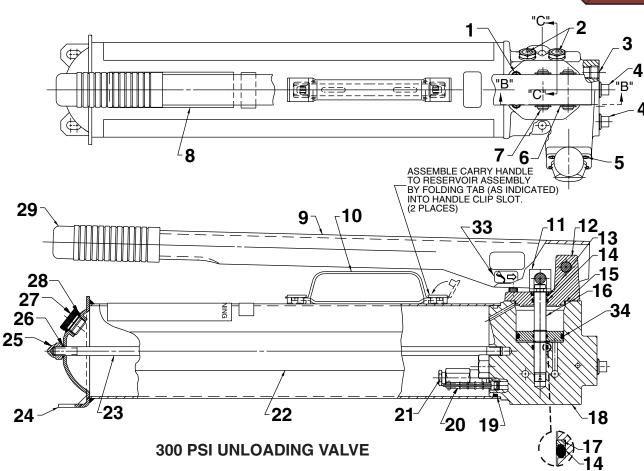
P157D

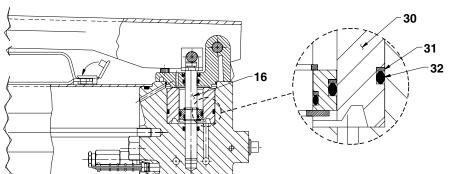
P159D Series

P159D-PFAFF P157D Series P159D

MODEL C TWO STAGE HYDRAULIC HAND PUMP With 4-Way Valve







1400 PSI UNLOADING VALVE

WARNING: To help prevent personal injury, all repairs MUST be performed by a qualified person trained in the repair of hydraulic equipment.

Sheet No. 1 of 2

Rev. 4 Date: 3 May 2000

Item No.		No. Req'd	Description	Item No.	Part No.	No. Req'd	Description
1	251564	4	Cap Screw (1/4-20 UNC x 3/4 Lg.;	21	21278	1	Relief Valve Assembly
_	045007	0	Torque to 200 in lbs.)				(See note below)
2	215907	2	Decal ("DO NOT REMOVE")	22	360054	1	Trade Name Decal
3	14972	1	Plug	23	252502	-	Tie Rod
4	11127	2	Plug (3/8 NPTF)	24	58915		Reservoir Assembly
5	11434	4	Cap Screw (#10-24 UNC X 1/2 Lg.)	25	10842	1	Acorn Nut (Torque to 90/110 in. lbs.
6	211743	4	Retaining Ring (For 7/16 shaft)				Fully engage acorn nut onto tie rod
7	211742	2	Dowel Pin (7/16 dia. X 1-3/4 Lg.)	26	13943	1	before torquing to body.)
8	•†*305977	1	Warning Decal	20	†11439		O-ring (1/2 X 3/8 X 1/16; Urethane) O-ring (1/2 X 3/8 X 1/16)
9	61806OR9	1	Handle		•17716		O-ring (1/2 X 3/8 X 1/16)
10	58048	1	Carry Handle	27	351245		Filler Cap
11	350923	1	Piston Clip	28	10274		O-ring (.87 x .68; Nitrile)
12	58485WH2	1	Pump Body Cap (Iron)	20	253597		O-ring (.87 x .68; Viton)
13	*15092	1	Rod Wiper		253597		O-ring (.87 x .68; EPR)
	†19321	1	Rod Wiper	29	211769		Handle Grip
	•250841	1	Rod Wiper	30	308486		Adapter (For P157D)
14	*10271	2	O-ring (11/16 X 1/2 X 3/32)	31	•†*19137	1	O-ring Backup Washer
	†11445	2	O-ring (11/16 X 1/2 X 3/32)	31	9 19137	'	(2" X 1 13/16 X 3/64; For P157D)
	•19406	2	O-ring (11/16 X 1/2 X 3/32)	32	*10913	1	O-ring (2" X 1-13/16 X 3/32;
15	*251603	1	O-ring (2-1/8 x 2" x 1/16)	32	10313	1	For P157D)
	†18985	1	O-ring (2-1/8 x 2" x 1/16)		†19015	1	O-ring (2" X 1-13/16 X 3/32)
4.0	•251604	1	O-ring (2-1/8 x 2" x 1/16)		•14287		O-ring (2" X 1-13/16 X 3/32)
16	253270	1	Piston Assembly (For P157D, P157DE, P157DN & P157DV)	33	253234		Decal, Oil Pivot Pins
	253268	1	Piston Assembly (For P159D &	34	*10294		O-ring (2.00 x 1.75 Nitrile)
	233200	'	P159D-PFAFF)	J-T	†11447		O-ring (2.00 x 1.75 Viton)
17	*213987	1	O-ring Backup Washer		•215366	1	O-ring (2.00 x 1.75 EPR)
			(11/16 X 1/2 X 3/64)		210000	•	O mig (2.00 x 1.73 Li 10)
18	64506	1	Pump Body		PARTS	INCLU	DED BUT NOT SHOWN
19	*214693	1	O-ring (3-7/8 X 3-5/8 X 1/8)		†205724		Decal (Viton seals)
	†19048	1	O-ring (3-7/8 X 3-5/8 X 1/8)		308588		Optional Handle Retainer
	•214072	1	O-ring (3-7/8 X 3-5/8 X 1/8)		•250328	1	Decal (EPR seals)
20	•†*215075	1	Filter Plug			-	(

Part numbers marked with an asterisk (*) are contained in Standard Repair Kit No. 300692. Part numbers marked with a daggar (†) are contained in Viton Seal Kit No. 300693. Part numbers marked with a bullet (•) are contained in EPR Seal Kit No. 300694.



NOTE

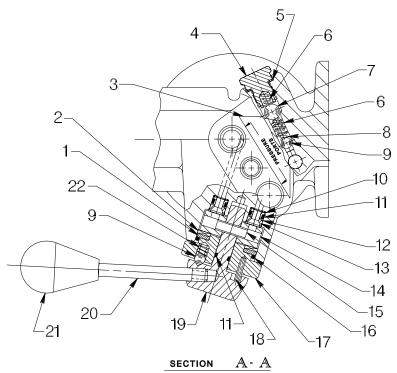
Standard relief valves are set at 10,100/10,700 PSI.
Relief valves pre-set at special settings are available.
Refer to your pump model number or contact Power Team Technical Services.

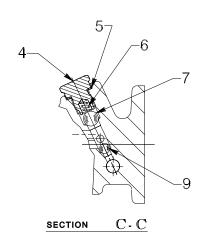
Note: Shaded areas reflect last revision(s) made to this form.

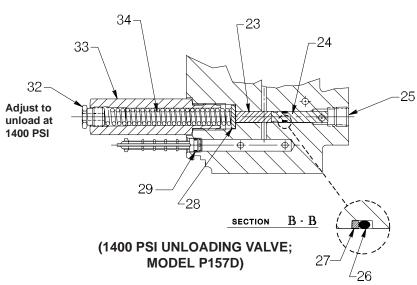
Parts List Form No. 101797

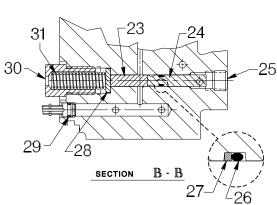
SECTION VIEWS











(300 PSI UNLOADING VALVE; MODELS P159D)

Sheet No. 2 of 2

Date: 3 May 2000 Rev. 4

Item	Part	No.	
No.	No.	Req'd	Description
1	12189	1	Needle Thrust Bearing Race
2	12188	1	Needle Thrust Bearing
3	215302	1	Decal
4	351952	2	Valve Screw (Torque to 350/370 in. lbs.)
5	*14874	2	Copper Washer (.700 X 1/2 X 1/32 Thk.)
6	*10444	3	Compression Spring (3/16 I.D. X 13/32 Lg.)
7	*10378	2	Steel Ball (3/8 dia.)
8	*211797	1	Compression Spring (5/32 O.D. X 5/8 Lg.)
9	*10375	3	Steel Ball (1/4 dia.)
10	*12187	3	Spring Washer (#10 style)
11	*10266	4	O-ring (3/8 X 1/4 X 1/16)
	†11438	4	O-ring (3/8 X 1/4 X 1/16)
	•17715	1	O-ring (3/8 X 1/4 X 1/16)
12	•†*12184	3	Backup Washer (3/8 X 1/4 X .048)
13	24570	3	Shear Seal
14	32071	1	Rotor
15	10716	1	Roll Pin (1/4 dia. X 3/4 Lg.)
16	*10930	1	O-ring (1-1/2 X 1-5/16 X 3/32)
	†19008	1	O-ring (1-1/2 X 1-5/16 X 3/32)
	•13455	1	O-ring (1-1/2 X 1-5/16 X 3/32)
17	25821	1	Cover
18	11587	1	Roll Pin (1/8 dia. X 1/2 Lg.)
19	32070	1	Stem
20	24564	1	Stud
21	12821	1	Knob
22	*12195	1	Compression Spring (1/4 O.D. X 1/2 Lg.)
23	14588	1	Dowel Pin
24	252275	1	Unloading Valve Piston Kit
25	14972	2	Plug
26	*10265	1	O-ring (5/16 X 3/16 X 1/16)
	†11437	1	O-ring (5/16 X 3/16 X 1/16)
	*17714	1	O-ring (5/16 X 3/16 X 1/16)
27	•†*15174	1	O-ring Backup Washer (5/16 X 3/16 X 3/64)
28	214692	1	Disc
29	*12557	1	O-ring (11/32 X 7/32 X 1/16)
	†18973	1	O-ring (11/32 X 7/32 X 1/16)
	*215375	1	O-ring (11/32 X 7/32 X 1/16)
30	308430	1	Spring Retainer (For P159D)
31	214694	1	Compression Spring (For P159D)
32	305912	1	Valve Adjusting Screw (For P157D)
33	308488	1	Spring Retainer (For P157D)
34	214808	1	Compression Spring (15/32 O.D. X 4-7/16 Lg.; For P15

Part numbers marked with an asterisk (*) are ocntained in Standard Repair Kit No. 300692.

Part numbers marked with a dagger (†) are contained in Viton Seal Kit No. 300693. Part numbers marked with a bullet (•) are contained in EPR Seal Kit No. 300694.



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.